

## Tin Coating Spiral Pointed Tap Metric Machine Screw Thread Tap Machine Tap

Our Product Introduction

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### Basic Information

- Place of Origin: China
- Brand Name: KM
- Minimum Order Quantity: 50
- Price: US\$12.00-100.00 / Piece
- Packaging Details: 1pc in a plastic tube and all in carton box
- Delivery Time: 7-14work days
- Payment Terms: T/T, MoneyGram
- Supply Ability: 10000pcs/month



### Product Specification

- Material: HSS-E
- Coating: TIN
- Type: Cutting Tool
- Standard: Metric, British, American
- Usage: Machine Cutting
- Surface Finishing: Tin Coating/Without Coating
- Size Customized: Acceptable
- Application: Motorize
- Application For Machine Tool: Milling
- Suitable For: Low Medium High Carbon Steel, Alloy Steel, Stainl
- Highlight: **Tin Coating Spiral Pointed Tap, Metric Spiral Pointed Tap, Metric Screw Thread Tap**



### More Images



## Product Description

### With Tin Spiral Pointed Taps Metric Machine Screw Thread Tap Machine Tap

#### Product Description

##### Function Features

Taps are usually single or grouped. Small and medium-sized through-hole threads can be tapped at one time with a single tap.

When processing blind holes or large-size screw holes, group taps are often used, that is, more than 2 taps are used to complete the processing of a screw hole in sequence. Group taps are available in equal and unequal diameter designs.

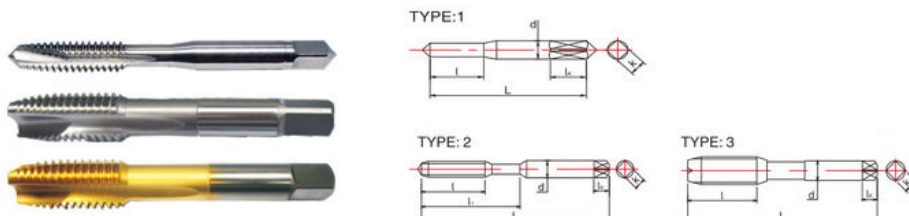
For taps with equal diameters, each tap has a different cutting cone length; for taps with unequal diameters, each thread size is different, and only the last one has a complete tooth profile.





Scope of application:

used for processing copper and aluminum, iron materials, mold steel, aluminum alloy, etc.

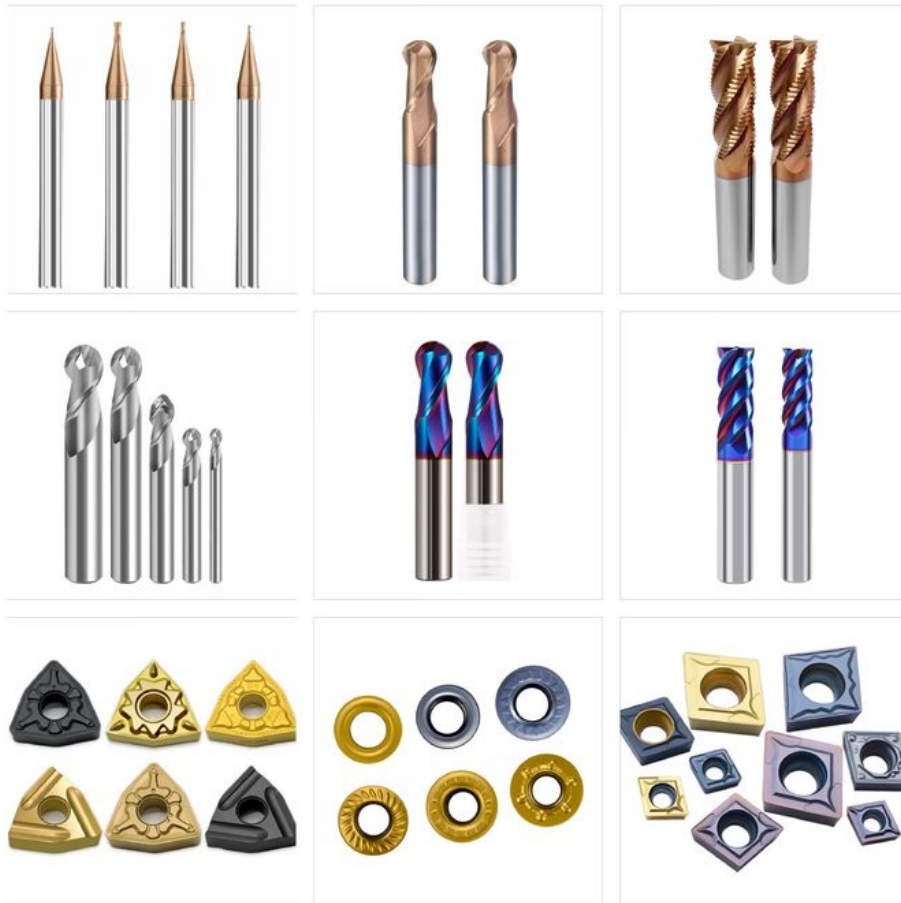


Metric thread		Overall dimensions							
Size	Pitch	L	l	l1	d	k	lk	Type	Flutes
M2	0.4	42	9.5	15	3	2.5	5	2	2
M2.5	0.45	44	9.5	16	3	2.5	5	2	2
M3	0.5	46	11	18	4	3.2	6	2	3
M4	0.7	52	13	20	5	4	7	2	3
M5	0.8	60	16	25	5.5	4.5	7	2	3
M6	1	62	19	28	6	4.5	7	2	3
M8	1.25	70	22		6.2	5	8	3	3
M10	1.5	75	24		7	5.5	8	3	3
M12	1.75	82	29		8.5	6.5	9	3	3
M14	2	88	30		10.5	8	11	3	3
M16	2	95	32		12.5	10	13	3	3
M18	2.5	100	37		14	11	14	3	4
M20	2.5	105	37		15	12	15	3	4

#### Daily Maintenance

1. When threading, the end of the workpiece should be chamfered, and the end face of the puller should be perpendicular to the axis of the workpiece; axial pressure should be applied at the beginning of threading, and the rotational pressure should be correspondingly larger; when the puller cuts out threads on the workpiece, Just stop stressing.
2. When threading, in order to break the chips and discharge them in time, the teeth should be reversed frequently.
3. The workpiece should be firmly fixed on the clips and fixtures; when the tap is broken, do not touch the broken place with your hands, but use a clip chisel or a sample punch to pick it out, and you must wear protective glasses when the tap is broken.

#### Product display



### Company Introduction

Dongguan Kunming Electronic Technology Co., Ltd. focusing on the production and sale of CNC tools. The company manages a wide range of cutting tools, which are mainly used in mold processing, automotive parts processing, IT industry, graphite processing, shipping and machinery industries. Since the establishment of the company, We have been maximizing the interests of customers as its own responsibility, and customers to maintain close cooperation and smooth communication, and on this basis, constantly optimize innovative product categories, and continue to provide partners with stable, high-quality and competitive cutting tools.

### Product Contents

Standard mold tools, stainless steel tools, aluminum tools, graphite tools, micro-diameter tools, T-type Tool, tungsten steel drill, rough milling cutter, tungsten steel reamer, chamfering cutter, inner R cutter, fixed point drill, taper cutter Customized with all kinds of non-standard tools.



#### FAQ

1. Can the price be reduced for large quantities?

Yes, bigger quantity orders are cheaper.

2. What is the lead time for mass production?

Honestly, it depends on the order quantity and the season you place your order.

3. Can you send the product to our forwarder in China?

Yes, if you have a forwarder in China, we are happy to send the product to them.

4. Can you produce special carbide tools?

Of course, we will produce according to your drawings and samples.

5. How to buy tools from you?

send us a inquiry sheet or messaget, we would arrange sale to reply you in short time.

6. What's the payment item?

We do 100% T/T in advance for small order, if you are in huge value order, we would discuss on the basis of mutual aggreement.



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